



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2204-9R
Job Sheet 192730



Part No: D2204-9R

Job Qty: 10 pcs

Part Name: Rubber Latch



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/1/19

Job Tracking No:

Due Date: 4/12/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: D2204 REV.C IPP REV:A 18.02.26 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard Setup Hrs	Run Hrs	Workcenter/Supplier	Sign-off
100	Purchasing	10 pcs	4/12/19	4/12/19	0.00	0.00	Purchasing - 1	MAY 13 2019
							Purchasing - 2	
							Purchasing - 3	
110	Packaging 2-1 - Receive - B4B	10 pcs	4/12/19	4/12/19	0.00	0.00	Packaging 2 - 1 - B4B	
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	MAY 13 2019
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	
							Packaging 2 - 28 - B4B	

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL : 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Container No: S180745



Part: D2204-9R

Job No: 192730

Serial No/Batch: S180745

Revision: C

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/13/19

					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
120	QC 6	10 pcs	4/12/19	0.00 0.00	QC 6 - 9	MAY 13 2019 DAS 40 9-89
					QC 6 - 68	
					QC 6 - 61	
130	Packaging 3-1 - Stock - B4B	10 pcs	4/12/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	DAS 28 9-89
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
140	QC 21 - SA	10 pcs	4/12/19	0.00 0.00	QC 21 - SA - 21	DAS 21 MAY 14 2019 9-89
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - Issue P/O 043083 Make per Dwg D2204 Possible supplier: ACR FULLER GROUP INC #286750010 Material Descriptions: release note required

110 - (Receive & Inspect for Damage & Mat'l Certs)
 120 - (QC6- All purchased or subcontracted products)
 130 - (Identify as per dwg & Stock Location: _____)
 140 - (QC21- Final Inspection - Work Order Release)

EXP. 2024/01/01 

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
286750010	9" Rubber Latch	10 pcs (1 ea)	100-Purchasing	5180665

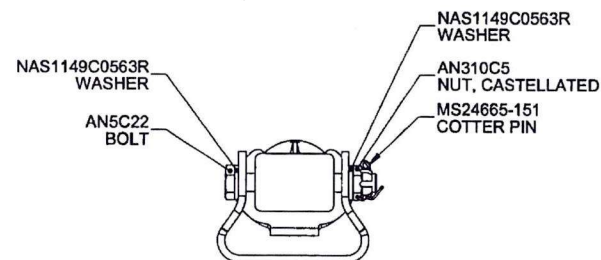
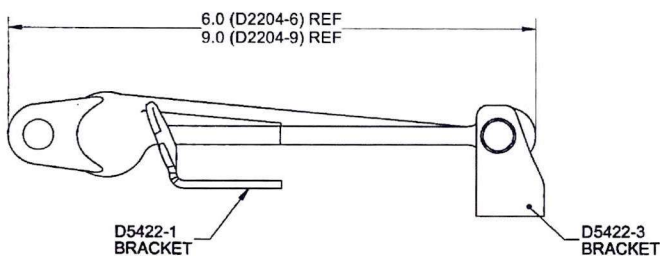
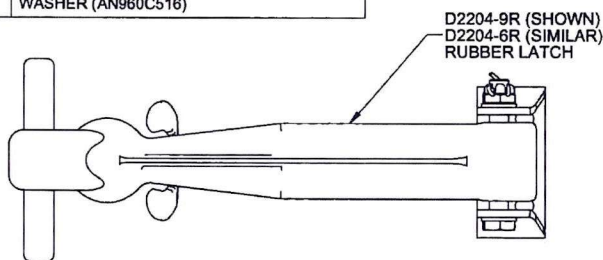
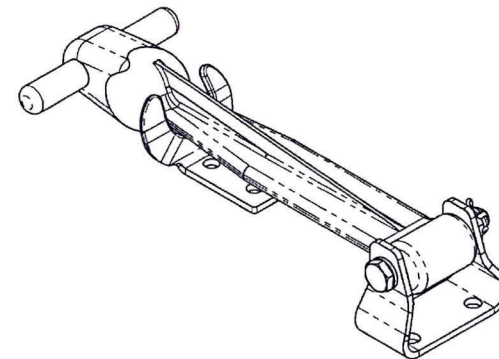
Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	286750010	10	0	0

Part Specifications	
Specifications could not be found.	

Plex 4/1/19 11:47 AM Dart.lajeunesse.marie

ITEM	QTY -6	QTY -9	P/N	DESCRIPTION
	X		D2204-6	RUBBER LATCH ASSEMBLY 6"
		X	D2204-9	RUBBER LATCH ASSEMBLY 9"
1	1		D2204-6R	RUBBER LATCH
2		1	D2204-9R	RUBBER LATCH
3	1	1	D5422-1	BRACKET
4	1	1	D5422-3	BRACKET
5	1	1	AN5C22	BOLT
6	1	1	AN310C5	NUT, PLAIN, CASTELLATED
7	1	1	MS24665-151	COTTER PIN
8	2	2	NAS1149C0563R	WASHER (AN960C516)

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 1912730 MWS
19-04-21



D2204-9 RUBBER LATCH ASSEMBLY 9" (SHOWN)
D2204-6 RUBBER LATCH ASSEMBLY 6" (SIMILAR)

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D2204-X" PER QSI 044 6.7
- 7) WEIGHT: D2204-6 = 0.55 lbs
D2204-9 = 0.57 lbs

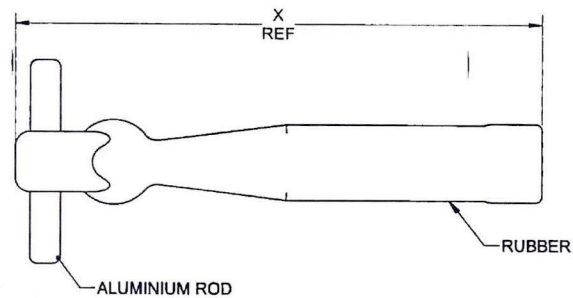
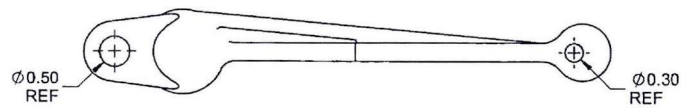
RELEASED

2018 FEB 21
ECN 18-557

APPROVED

C	UPDATE DRAWING TO CURRENT STANDARD; UPDATE NOTES TO STANDARD NOTES; UPDATE PARTS LIST AND VENDOR PART NUMBER	SAD	18.02.09
B	UPDATED PICTURE, ADD VENDOR P/N	KE	98.12.15
A	NEW ISSUE	KE	93.11.15
REV.	DESCRIPTION	BY	DATE
DESIGN	SAD	DART AEROSPACE LTD	
DRAWN	SAD	HAWKESBURY, ONTARIO, CANADA	
CHECKED	RF	DRAWING NO.	REV. C
MFG. APPR.	DD	D2204	SHEET 1 OF 2
APPROVED	HS	TITLE	SCALE
DE APPR.	CP	RUBBER LATCH	NTS
DATE	18.02.09	COPYRIGHT © 1993 BY DART AEROSPACE LTD	
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.			

SPECIFICATION CONTROL DRAWING



D2204-XR RUBBER LATCH

D2204-XR RUBBER LATCH

D-PART	LENGTH (X)	SUPPLIER	SUPPLIER P/N	WEIGHT
D2204-6R	6"	ACR FULLER GROUP INC	286750008	0.21 LB
D2204-9R	9"	ACR FULLER GROUP INC	286750010	0.23 LB

NOTES:

- 1) MATERIAL: ALUMINIUM ROD WITH RUBBER BODY
- 2) FINISH: N/A
- 3) TOLERANCES: N/A
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK ALL SHARP: N/A
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
- 7) WEIGHT: PER TABLE

RELEASED

2018 FEB 21

APPROVED

DESIGN	SAD	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA DRAWING NO. D2204 TITLE RUBBER LATCH DATE 18.02.09	REV. C
DRAWN	SAD		SHEET 2 OF 2
CHECKED	RF		SCALE
MFG. APPR.	DD		NTS
APPROVED	HS		
DE APPR.	CP		

COPYRIGHT © 1993 BY DART AEROSPACE LTD
THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043083



Supplier: ACR001-VC
ACR Fuller Group Inc
12771 - No. 5 Road
Richmond
BC
V7A 4E9 Canada
Phone: 604 274 9955
Fax: 604 274 1013

PO No: PO043083
PO Date: 4/3/19
Due Date: 4/17/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Phone:

Via: Ground
Pynt Terms: Net 30
Freight Terms: Collect
Special Comments:

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	192730	286750010		9" Rubber Latch AS PER DWG D2204 REV. C	Firmed -		4/17/19	1210 pcs	0 pcs	10 pcs	\$8.15/pcs	\$81.50
Grand Total:												\$81.50

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
A012 CHEMICAL AND PHYSICAL TEST REPORTS
A016 PERSONNEL QUALIFICATION
A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENT

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Plex 4/3/19 1:21 PM dart.lavoie.chantal



ACR FULLER GROUP - NISKU

Packing List

Bill Dart Aerospace Ltd
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 132405
Shipment Date: 05/08/19
Ship Via: call 613-632-5200
Order Number: 132415
Order Date: 04/24/19

Customer Code: DART AERO
Phone: (613) 632-5200
PO Number: PO043083
Terms: Net 30 Days

----- Quantity -----

<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>Back Ord</u>	<u>Canceled Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
1	12	12	0	0 EA	1-286750010 HOOD HOOK 9" C/W CLEVIS PIN RUBBER ONLY		132415-C1

RECEIVED
MAY 13 2019
DART AEROSPACE LTD.



511 - 12th Avenue
Nisku, Alberta
Canada T9E 7N8
Telephone (780) 955-2802
Fax (780) 955-8909

CERTIFICATE OF COMPLIANCE

Date : May 8, 2019

Customer : DART AEROSPACE

Customer P.O. # : PO043083 ✓

Heat # : _____ Serial # _____

Drawing# / SAP# : _____

Job # : 192730 Customer Part# : 286750010 ✓

Job Traveller# : 132415-01 Part # : _____

Part Description : HOOD HOOK 9" C/W CLEVIS PIN

ACR Compound# C3270 Shore"A" _____

Date Shipped : 05/08/2019

Shelf Life : 2024

DAS
40
9-89

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Fuller quality standards.

Michelle Howlett
(ACR FULLER REPRESENTATIVE)

Inside Technical Sales
(TITLE)

M. Howlett
(SIGNATURE)